



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4307-250
Job Sheet 169459



Part No: D4307-250

Job Qty: 12 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 11.01.19 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		12/22/17			PLP001-VC	6	<i>[Signature]</i> 14-12-17
110	Packaging	12 pcs		12/22/17	0.00	0.00	Packaging2		<i>[Signature]</i> 14-12-17
120	QC	12 pcs		12/22/17	0.00	0.00	QC6		38
130	Packaging	12 pcs		12/22/17	0.00	0.00	Packaging3-2	SRL	9-88 51085
140	QC21-SA	12 Ea		12/22/17	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 038233 Manufacture as per Dwg D4307 Possible Supplier: PL Printing

Descriptions: 110 - Ensure material release note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: Dec 14, 2018 ***

DEC 12 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D4307-250P	12	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/12/17 10:52 AM dart.poulin.mario

DQA: _____ Date: _____

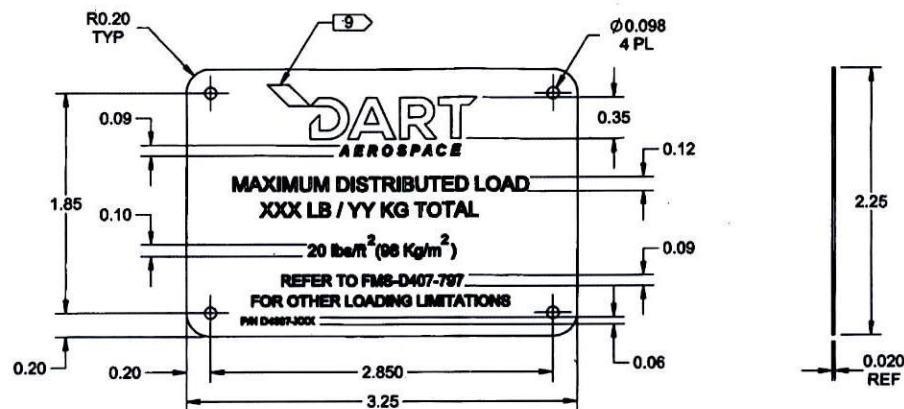


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description : _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐	Placard, Max Load PART NO: D4307 – 250 Revision: Operation: Purchasing Change No: Mfg Date: 12/14/17 Job No: 169459 <table border="0" style="width:100%;"> <tr> <td style="width:33%; vertical-align: top;"> Root Cause <table border="0"> <tr><td>Environment</td><td>☐</td><td>No Re-verifica</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td></tr> </table> </td> <td style="width:33%; 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D4307-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4307-250	250 lb / 113 kg
D4307-265	265 lb / 120 kg

RELEASED

2015 MAR 30
A.P. EN 15-SSO

NOTES:

- 1) MATERIAL: DURABLOCK SHEET, 0.020" THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4307-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4307-250 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 250 POUNDS (lbs)
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

B	CHANGE MATERIAL, ADDED NOTE 9) (ZN A8-1)	RF	15.03.19
A	NEW ISSUE	SC	10.12.10
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4307	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	PLACARD, MAX LOAD	NTS
DATE	15.03.19	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038633

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO038633
PO Date: 12/12/17
Due Date: 12/19/17
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
DEC 12 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4307-250P			Placard, Max Load As Per Dwg D4307 Rev. B	Firmed	12/19/17	12 pcs	0 pcs	12 pcs	\$12.00/pcs	\$144.00

Line Item Note: job# 169459

Grand Total: \$144.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CY
2017

Plex 12/12/17 2:50 PM dart.baker.diane



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

PACKING SLIP

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE December 13, 2017

P.O NUMBER PO38633

ITEM DESCRIPTION	QUANTITY	COMMENTS
D4307-250P Placard,	12	AS PER DWG. D4307 REV B



19226 Airport Road
Summerstown, ON
K0C 2E0

plprinting@bellnet.ca

Tel.: 613 931-1241
Fax: 613 931-2560

www.plprinting.ca

Invoice

Number: 9547

Date: December 13, 2017

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
38633		

Description	Quantity	Price	HST	Amount
D4307-250P, Placard, Max Load, Laser etched Durablack 3.25 x 2.25"	12.00	12.00	✓	144.00

Sub-Total \$144.00

HST 13.00% on 144.00 18.72

Total \$162.72

We do more than just print on paper!

*Whatever we make, we make it the best we possibly can.
We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

Thank You